



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepozotlan, Estado de Mexico C.P. 54600

(Numero) Number V08C10465
 (Fecha) Date 06/02/2008

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- VALVE INSPECTION AND TESTING
- METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- VALVES - FLANGED, THREADED AND WELDING ENDS
- PRESSURE TESTING OF STEEL VALVES
- PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- STEEL GATE VALVES, FLANGED AND WELDING ENDS
- FORGED FITTINGS, SOCKET - WELDING AND THREADED
- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC061A08MAB**

(Codigo) **6" Fig. 5202 F UT WCB, API TRIM No.8 830000K**

Description **CAST STEEL GATE VALVE (VALVULA COMPUERTA DE ACERO FUNDIDO)**

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A N A
PNEUMATIC (PSI) (NEUMATICA)			80 80

MECHANICAL TESTS (PROP. MECANICAS)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)											COMPOSICIÓN QUÍMICA (%)				
			C	Mn	P	S	SI	Ni	Cr	Mo	Cu	V	Cb	TENS (KPSI) (CVN@)	YIELD (KPSI) (IST)	ELG (%) (2ND)	RED (%) (3RD)	BHN (AVG)
BONNET	WH21959	ASTM A-216/WCB	0.207	0.890	0.030	0.013	0.438	0.052	0.094	0.022	0.011	0.006	77.28	43.79	30	54	163	
BONNET	WH23979	ASTM A-216/WCB	0.206	0.960	0.032	0.015	0.540	0.005	0.044	0.006	0.038	0.002	75.83	48.86	26	39	155	
WEDGE DISCO	D8326	ASTM A-217/CA15	0.110	0.760	0.021	0.011	0.850	0.360	12.530	0.013	0.042	0.001	99.04	70.33	27	46	280	

CERTIFICADO POR ASEGURAMIENTO DE CALIDAD

CERTIFIED BY : 
Sandra Ruiz

QUALITY ASSURANCE