



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepic, Jalisco, Estado de Mexico C.P. 54600

(Numero) Number
 (Fecha) Date

V08C10442
 06/02/2008

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO A NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- VALVE INSPECTION AND TESTING
- METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- VALVES - FLANGED, THREADED AND WELDING ENDS
- PRESSURE TESTING OF STEEL VALVES
- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- STEEL GATE VALVES, FLANGED AND WELDING ENDS
- FORGED FITTINGS, SOCKET - WELDING AND THREADED
- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC061A08MAB**

(Codigo) **6" Fig. 5202 F UT WCB, API TRIM No.8 830000K**

Description **CAST STEEL GATE VALVE (VALVULA COMPUERTA DE ACERO FUNDIDO)**

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

ITEM (PARTE)	HEAT No. (COADN)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)											COMPOSICIÓN QUÍMICA (%)				
			C	Min	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS KPSI (CVN@)	YIELD KPSI (IST)	ELG % 2ND	RED % 3RD	BHN AVG
BONNET	WH23733	ASTM A-216/WCB	0.186	0.999	0.028	0.024	0.423	0.005	0.025	0.027	0.082	0.003	85.11	47.41	33	41	159	
BONNET	WH21452	ASTM A-216/WCB	0.204	0.901	0.023	0.013	0.049	0.049	0.074	0.023	0.020	0.004	71.49	46.55	29	49	153	
WEDGE DISCO	D8345	ASTM A-217/CA15	0.120	0.820	0.022	0.016	0.860	0.780	12.840	0.011	0.078	0.001	98.02	72.07	24	46	278	

CERTIFICADO POR ASSEGURAMIENTO DE CALIDAD

CERTIFIED BY: 
Sandra Ruiz

QUALITY ASSURANCE