



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepozotlan, Estado de Mexico C.P. 54600

(Numero) Number V082C3146
 (Fecha) Date 28/01/2009

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)
 ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICION)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. AC101A08MAB830000M

(Codigo) 10" Fig. 5202 F UT WCB, API TRIM No.8 830000M

Description CAST STEEL GATE VALVE 150 PSI (VALVULA COMPUESTA DE ACERO FUNDIDO 150 PSI)

VALVE WITH LOW EMISSION CONTROL. (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEANT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	315	315
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)											COMPOSICIÓN QUIMICA (%)				
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS (KPSI CVN@)	YIELD (KPSI 1ST)	ELG (% 2ND)	RED (% 3RD)	BHN (AVG)
BODY CUERPO	WH25213	ASTM A-216/WCB	0.194	0.936	0.027	0.014	0.439	0.069	0.066	0.014	0.032	0.003	78.01	42.63	35	46	151	
BONNET BONETE	WH29236	ASTM A-216/WCB	0.218	0.870	0.028	0.028	0.411	0.009	0.021	0.010	0.019	0.002	75.54	46.11	25	45	158	
WEDGE DISCO	WH29306	ASTM A-216/WCB	0.199	0.940	0.024	0.022	0.393	0.024	0.020	0.006	0.044	0.002	74.24	43.06	26	48	169	

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:

QUALITY ASSURANCE JESSICA GARCIA