



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepozotlan, Estado de Mexico C.P. 54600

(Numero) Number
 (Fecha) Date

V07R5909
 28/09/2007

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- VALVE INSPECTION AND TESTING
- METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- VALVES - FLANGED, THREADED AND WELDING ENDS
- PRESSURE TESTING OF STEEL VALVES
- PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- STEEL GATE VALVES, FLANGED AND WELDING ENDS
- FORGED FITTINGS, SOCKET - WELDING AND THREADED
- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AR031A08MAA**

Description (Codigo) **3" Fig. 5341 F UT WCB, API TRIM No.8 8300000**
 Descripción (VALVULA RETENCION TIPO COLUMPIO DE ACERO FUNDIDO)
 VALVE WITH LOW EMISSION CONTROL
 (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAL)	SIDE (LADO)	
HYDROSTATIC (PSI) (HIDROSTATICA)	450	N A	1 315	2 N A
PNEUMATIC (PSI) (NEUMATICA)			1 N A	2 N A

CHEMICAL COMPOSITION (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	COMPOSICION QUIMICA (%)															
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS (KPSI CYN/6)	YIELD (KPSI 1ST)	ELG (% 2ND)	RED (% 3RD)	BHN (AVG)
BODY CUERPO	WH13665	ASTM A-216/WCB	0.194	0.897	0.025	0.023	0.501	0.005	0.027	0.006	0.025	0.006	0.000	74.53	43.64	25	50	158
WEDGE DISCO	HD3182	ASTM A-217/CA15	0.130	0.750	0.026	0.021	0.910	0.320	12.230	0.024	0.047	0.004	0.000	100.19	68.44	25	47	273
COVER TAPA	310600	ASTM A-216/WCB	0.200	0.600	0.020	0.017	0.410	0.070	0.280	0.001	0.000	0.000	86.21	41.82	25	47	170	

MECHANICAL TESTS (PROP. MECANICAS)

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD

CERTIFIED BY: SAIDH RUIZ

QUALITY ASSURANCE