



WALWORTH
Since 1842

Industrial de Valvulas, S.A de C.V.
Av. de La Industria Lote 16 Fracc. Industrial El Trebol
Tepic, Jalisco, Estado de Mexico C.P. 54600

(Numero) Number **V07R5902**
(Fecha) Date **28/09/2007**

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. AR031A08MAA
(Codigo)
3" Fig. 5341 F UT WCB, API TRIM No.8 8300000
Description
CAST STEEL SWING CHECK VALVE
(VALVULA RETENCION TIPO COLUMPIO DE ACERO FUNDIDO)
VALVE WITH LOW EMISSION CONTROL
(VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE 1	(LADO) 2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	N A	315	N A
PNEUMATIC (PSI) (NEUMATICA)			N A	N A

CHEMICAL COMPOSITION (%)

ITEM (PARTE) (CODADA)	HEAT No. (MATERIAL)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS KPSI CNSI@	YIELD KPSI IST	ELG %	RED %	BHN AVG	
BODY	WH20034	0.210	0.886	0.027	0.019	0.403	0.037	0.048	0.021	0.011	0.004		78.59	48.43	33	49	153	
CUERPO		Normalized to (Normalizado a) 930 °C																
WEDGE	HD2463	0.120	0.740	0.018	0.029	0.910	0.160	13.310	0.013	0.056	0.002	0.000	100.05	70.47	27	45	272	
DISCO		Enfriado en aire (Enfriado en aire: (C)																
COVER	WH10767	0.201	0.947	0.020	0.022	0.510	0.015	0.034	0.005	0.005	0.003	0.000	73.95	45.24	24	47	165	
TAPA		Cooled in air (Cooled in air: (Enfr)																

MECHANICAL TESTS (PROP. MECANICAS)

CERTIFICADO POR:
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:
QUALITY ASSURANCE

Sandra Ruiz