



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepozotlan, Estado de Mexico C.P. 54600

(Numero) Number V07C9810
 (Fecha) Date 01/02/2008

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

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|-------------|---|-------------|---|
| API 598 | - VALVE INSPECTION AND TESTING | API 6D | - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK |
| API 599 | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600 | - STEEL GATE VALVES, FLANGED AND WELDING ENDS |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS | API 602 | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES | | |

Part No. **AC062A08MAB**
 (Codigo)
6" Fig. 5206 F UT WCB, API TRIM No.8 830000M
 Description
CAST STEEL GATE VALVE
(VALVULA COMPUERTA DE ACERO FUNDIDO)
 VALVE WITH LOW EMISSION CONTROL
 (VALVULA SUBMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
HYDROSTATIC (PSI) (HIDROSTATICA)	1125	1125	N A N A
PNEUMATIC (PSI) (NEUMATICA)			80 80

CHEMICAL COMPOSITION (%)

COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	NI	Cr	Mo	Cu	V	Cb	TENS KPSI CVN ₆₂	YIELD KPSI 1ST	ELG %	RED %	BHN AVG	
BONNET BONETE	WH20161	ASTM A-216/WCB	0.190	0.850	0.031	0.009	0.449	0.038	0.069	0.022	0.011	0.001		81.64	44.95	36	54	154	
BODY CUERPO	WH21790	ASTM A-216/WCB	Normalized to (Normalized a) 920 °C 0.189	0.930	0.027	0.018	Temper to (Tempe a) 650 °C 0.445	0.054	0.404	0.023	0.017	0.007		74.53	42.49	29	57	154	
WEDGE DISCO	D4816	ASTM A-217/CA15	Normalized to (Normalized a) 920 °C 0.110	0.800	0.030	0.014	Temper to (Tempe a) 650 °C 0.980	0.690	12.360	0.030	0.025	0.003		97.59	70.33	25	45	274	
			Normalized a (Normalized to) 970 °C				Temple a (Temper to) 630 °C												

MECHANICAL TESTS (PROB. MECANICAS)


 Sandra Ruiz