



**WALWORTH**

Since 1842

Industrial de Valvulas, S.A de C.V.  
Av. de La Industria Lote 16 Fracc. Industrial El Trebol  
Tepiczoilan, Estado de Mexico C.P. 54600

(Numero) Number  
(Fecha) Date

V07C8961  
09/11/2007

# QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

## ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:  
(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC081A12MAB**

Description **8" Fig. 5202 F 3HF WCB, API TRIM No.12 790000M**

(VALVULA COMPUERTA DE ACERO FUNDIDO)  
MANUFACTURED TO MEET NACE MR-01-75-2003 REQUIREMENTS \*TS AND LOW FLUCTIVE EMISSIONS CONTROL  
(VALVULA SERVICIO NACE MR-01-75 \*Y CONTROL DE EMISIONES FUGITIVAS 50 PPM'S)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSD) (HIDROSTATICA)	450	450	315	315
PNEUMATIC (PSD) (PNEUMATICA)			80	80

### MECHANICAL TESTS (PROP. MECANICAS)

### CHEMICAL COMPOSITION (%)

### COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS (KPSI CVN@)	YIELD (KPSI 1ST)	ELG (%) 2ND	RED (%) 3RD	BHN AVG
<b>BONNET</b>	WH22418	ASTM A-216/WCB	0.214	0.870	0.025	0.010	0.531	0.024	0.056	0.033	0.044	0.001		77.72	42.92	31	54	159
<b>BONNET</b>	WH18965	ASTM A-216/WCB	0.209	0.938	0.023	0.023	0.402	0.068	0.043	0.021	0.039	0.004		78.88	38.86	30	49	154
<b>WEDGE DISCO</b>	WH20243	ASTM A-216/WCB	0.201	0.933	0.030	0.021	0.531	0.046	0.064	0.018	0.018	0.003		74.39	47.56	29	56	158

FAC10-21 REV "2"

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD

CERTIFIED BY: QUALITY ASSURANCE

Sandra Ruiz