



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepozotlan, Estado de Mexico C.P. 54600

(Numero) Number
 (Fecha) Date

V07C8957
 09/11/2007

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. AC081A12MAB

(Codigo) **8" Fig. 5202 F 3HF WCB, API TRIM No.12 790000M**

(Descripcion) **CAST STEEL GATE VALVE (VALVULA COMPUERTA DE ACERO FUNDIDO)**
 MANUFACTURED TO MEET NACE MR-01-75-2003 REQUIREMEN *TS AND LOW FLUCTIVE EMISSIONS CONTROL.
 (VALVULA SERVICIO NACE MR-01-75 *Y CONTROL DE EMISIONES FUGITIVAS 50 PPM'S)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	315 315
PNEUMATIC (PSI) (NEUMATICA)			80 80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	COMPOSICION QUIMICA (%)															
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS (KSI CVN ₆₀)	YIELD (KSI 1ST)	ELG (% 2ND)	RED (% 3RD)	BHN AVG
BONNET	WH22444	ASTM A-216/WCB	0.191	0.952	0.025	0.014	0.400	0.023	0.050	0.039	0.030	0.001		72.65	43.36	27	48	158
BONNET	WH19339	ASTM A-216/WCB	0.206	0.880	0.030	0.024	0.500	0.088	0.021	0.009	0.005	0.001		71.34	41.18	32	54	152
WEDGE DISCO	WH21038	ASTM A-216/WCB	0.202	0.870	0.032	0.016	0.500	0.040	0.050	0.005	0.017	0.008		78.80	44.90	37	46	158

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD

CERTIFIED BY: QUALITY ASSURANCE


 Sandra Ruiz