



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepic, Jalisco, Estado de Mexico C.P. 54600

(Numero) Number
 (Fecha) Date

V07C8429
 28/09/2007

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC101A12MAB**

(Codigo) **10" Fig. 5202 F 3HF WCB, API TRIM No.12 790000M**

Description **CAST STEEL GATE VALVE (VALVULA COMPUERTA DE ACERO FUNDIDO)**
 MANUFACTURED TO MET NACE MR-01-75-2003 REQUIREMEN *TS AND LOW FUGITIVE EMISSIONS CONTROL (VALVULA SERVICIO NACE MR-01-75 *Y CONTROL DE EMISIONES FUGITIVAS 50 PPM(S))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	315	315
PNEUMATIC (PSI) (NEUMATICA)			80	80

CHEMICAL COMPOSITION (%)

COMPOSICIÓN QUIMICA (%)

ITEM (PARTS) (COLADA)	HEAT No. (ASTM)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS (KPSI CVM@)	YIELD (KPSI 1ST)	ELG (% 2ND)	RED (% 3RD)	BHN (AVG)
BONNET	WH16491	ASTM A-216/WCB	0.197	0.960	0.026	0.014	0.401	0.043	0.055	0.021	0.017	0.005		73.66	44.95	34	59	158
BONNET	WH18907	ASTM A-216/WCB	0.195	0.910	0.014	0.031	0.449	0.033	0.035	0.012	0.007	0.002		87.29	39.88	27	49	159
WEDGE DISCO	WH21274	ASTM A-216/WCB	0.217	0.900	0.007	0.011	0.450	0.034	0.053	0.020	0.012	0.004		75.25	49.30	32	61	156

FACI0-21 REV "2"

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD

CERTIFIED BY: 
 SANDRA RUIZ

QUALITY ASSURANCE