



WALWORTH
Since 1842

Industrial de Valvulas, S.A de C.V.
Av. de La Industria Lote 16 Fracc. Industrial El Trebol
Tepic, Jalisco, Estado de Mexico C.P. 54600

(Numero) Number
(Fecha) Date

V07C8148
15/10/2007

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC081A09MAA**

(Codigo) **8" Fig. 5202 F A WCB, API TRIM No. 9 8300000**

Description **CAST STEEL GATE VALVE
(VALVULA COMPUERTA DE ACERO FUNDIDO)
VALVE WITH LOW EMISSION CONTROL
(VALVULA SEMINSTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)**

TEST	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
PRESSURE TEST (PRUEBAS DE PRESION)	450	450	315
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	315
PNEUMATIC (PSI) (NEUMATICA)	80	80	80

CHEMICAL COMPOSITION (%)

ITEM (PARTES)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	COMPOSICIÓN QUÍMICA (%)
BONNET	WH22470	ASTM A-216/WCB	0.199	0.901	0.036	0.020	0.449	0.005	0.023	0.011	0.024	0.006	0.000	74.24
BONNETE			Normalized to (Normalizado a) 930 °C											
BODY	WH21974	ASTM A-216/WCB	0.216	0.960	0.025	0.014	0.430	0.050	0.092	0.027	0.018	0.005	0.000	72.94
CUERPO			Normalized to (Normalizado a) 930 °C											
WEDGE	WH10316	ASTM A-216/WCB	0.196	0.991	0.031	0.020	0.490	0.010	0.029	0.007	0.033	0.006	0.000	73.37
DISCO			Cooled in air; (Cooled in air: (Enfr)											

MECHANICAL TESTS (PROP. MECANICAS)

TENS	YIELD	ELG	RED	BHN
KPSI CVN ₅₀	KPSI 1ST	% 2ND	% 3RD	AVG
74.24	46.96	27	49	164
72.94	45.53	34	59	150
73.37	45.38	31	48	170

FACIO-21 REV "2"

CERTIFICADO POR:
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:
QUALITY ASSURANCE

Sandra Ruiz