



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepozotlan, Estado de México C.P. 54600

(Numero) Number
 (Fecha) Date

V07C8146
 15/10/2007

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. AC081A09MAA

(Código) 8" Fig. 5202 F A WCB, API TRIM No. 9 8300000

Description CAST STEEL GATE VALVE
 (VALVULA COMPUERTA DE ACERO FUNDIDO)
 VALVE WITH LOW EMISSION CONTROL
 (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPMVS MAX)

TEST	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
PRESSURE TEST (PRUEBAS DE PRESION)			
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	315
PNEUMATIC (PSI) (NEUMATICA)			80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

COMPOSICION QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS (KPSI CVN@)	YIELD (KPSI 1ST)	ELG (%) 2ND	RED (%) 3RD	BHN AVG
BONNET BONEITE	WH22472	ASTM A-216/WCB	0.208	0.967	0.023	0.014	0.508	0.024	0.032	0.021	0.025	0.004		73.51	45.09	26	53	157
BODY CUERPO	WH18920	ASTM A-216/WCB	0.191	0.960	0.017	0.027	0.424	0.056	0.095	0.019	0.024	0.003		87.44	46.40	23	51	152
WEDGE DISCO	WH10457	ASTM A-216/WCB	0.200	0.909	0.025	0.020	0.498	0.090	0.067	0.086	0.039	0.009	0.000	74.67	43.35	26	49	154

FACTO-21 REV 22

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD

CERTIFIED BY: QUALITY ASSURANCE

Sandra Raiz