



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepozotlan, Estado de Mexico C.P. 54600

(Numero) Number
 (Fecha) Date

V07C8136
 15/10/2007

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. AC081A09MAA

(Codigo) 8" Fig. 5202 F A WCB, API TRIM No. 9 83000000

Description CAST STEEL GATE VALVE
 (VALVULA COMPUERTA DE ACERO FUNDIDO)
 VALVE WITH LOW EMISSION CONTROL
 (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	315	315
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROB. MECANICAS)

CHEMICAL COMPOSITION (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	COMPOSICIÓN QUÍMICA (%)											MECHANICAL TESTS (PROB. MECANICAS)				
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS KPSI CYNd	YIELD KPSI 1ST	ELG %	RED %	BHN AVG
BONNET	WH22140	ASTM A-216/WCB	0.189	0.958	0.030	0.019	0.501	0.022	0.049	0.029	0.042	0.006		72.07	45.53	27	47	164
BONNET	WH22140	ASTM A-216/WCB	Normalized to (Normalized a) 920 °C Temper to (Temple a) 650 °C															
BONNET	WH22140	ASTM A-216/WCB	0.197	0.867	0.016	0.006	0.410	0.021	0.047	0.039	0.031	0.001		71.49	43.50	28	49	151
BONNET	WH22140	ASTM A-216/WCB	Normalized to (Normalized a) 930 °C Temper to (Temple a) 650 °C															
WEDGE	WH08999	ASTM A-216/WCB	0.196	0.982	0.030	0.020	0.483	0.046	0.019	0.019	0.005	0.004	0.000	73.51	47.12	26	48	168
WEDGE	WH08999	ASTM A-216/WCB	Normalized to (Normalized a) 930 °C Temper to (Temple a) 650 °C															
DISCO			Cooled in air. (Cooled in air. (Enfri))															

FACIO-21 REV "2"

CERTIFICADO POR:
 ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:
 QUALITY ASSURANCE


 Sandra Ruiz