

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

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|-------------|---|-------------|---|
| API 598 | - VALVE INSPECTION AND TESTING | API 6D | - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK |
| API 599 | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600 | - STEEL GATE VALVES, FLANGED AND WELDING ENDS |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS | API 602 | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES | | |

Part No. AC081A12MAA
 (Codigo)
Description 8" Fig. 5202 F 3HF WCB, API TRIM No.12 79000000
 Descripción
CAST STEEL GATE VALVE
 (VALVULA COMPUERTA DE ACERO FUNDIDO)
 MANUFACTURED TO MEET NACE MR-01-75-2003 REQUIREMENTS *TS AND LOW FUGITIVE EMISSIONS CONTROL
 (VALVULA SERVICIO NACE MR-01-75 *Y CONTROL DE EMISIONES FUGITIVAS 50 PPM'S)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	315 315
PNEUMATIC (PSI) (NEUMATICA)			80 80

MECHANICAL TESTS (PROP. MECANICAS)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	COMPOSICIÓN QUIMICA (%)										CHEMICAL COMPOSITION (%)			MECHANICAL TESTS (PROP. MECANICAS)		
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS	YIELD	ELG	RED	BHN
BONNET	WH23390	ASTM A-216/WCB	0.216	0.931	0.022	0.010	0.517	0.008	0.013	0.005	0.032	0.003	76.27	45.53	30	59	161	
BONETE			Normalized to (Normalizado a) 930 °C				Temper to (Temple a) 650 °C											
BODY	WH27475	ASTM A-216/WCB	0.193	0.864	0.037	0.034	0.428	0.039	0.335	0.013	0.011	0.003	76.70	45.82	32	55	157	
CUERPO			Normalized to (Normalizado a) 930 °C				Temper to (Temple a) 650 °C											
WEDGE	WH10122	ASTM A-216/WCB	0.195	0.989	0.029	0.019	0.510	0.007	0.035	0.005	0.016	0.004	75.40	42.77	25	49	154	
DISCO																		



CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD
 CERTIFIED BY: QUALITY ASSURANCE

Sandra Ruiz