



WALWORTH
Since 1842

Industrial de Valvulas, S.A de C.V.
Av. de La Industria Lote 16 Fracc. Industrial El Trebol
Tepozotlan, Estado de Mexico C.P. 54600

(Numero) Number
(Fecha) Date

V07C38070
10/12/2007

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- VALVE INSPECTION AND TESTING
- METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- VALVES - FLANGED, THREADED AND WELDING ENDS
- PRESSURE TESTING OF STEEL VALVES
- PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- STEEL GATE VALVES, FLANGED AND WELDING ENDS
- FORGED FITTINGS, SOCKET - WELDING AND THREADED
- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC011A08MAB**

(Codigo) **2" Fig. 5202 F UT WCB, API TRIM No.8 830000K**

Description **CAST STEEL GATE VALVE (VALVULA COMPUERTA DE ACERO FUNDIDO)**

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

TEST	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
PRESSURE TEST (PRUEBAS DE PRESION)	450	450	NA
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	NA
PNEUMATIC (PSI) (NEUMATICA)	80	80	80

CHEMICAL COMPOSITION (%)

ITEM (PARTS)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	SI	Ni	Cr	Mo	Cu	V	W	TENS (KPSI CVN ₆₀)	YIELD (KPSI 1ST)	ELG (%) 2ND	RED (%) 3RD	BHN AVG
BONNET	WH25079	ASTM A-216/WCB	0.195	0.852	0.028	0.017	0.481	0.020	0.030	0.005	0.018	0.002		77.29	47.85	31	46	152
BONNET	WH20139	ASTM A-216/WCB	0.213	0.918	0.030	0.015	0.411	0.025	0.093	0.038	0.011	0.003		75.40	51.62	30	48	157
CUERPO	WH20139	ASTM A-216/WCB	0.213	0.918	0.030	0.015	0.411	0.025	0.093	0.038	0.011	0.003		75.40	51.62	30	48	157
WEDGE DISCO	DA802	ASTM A-217/CA15	0.100	0.770	0.032	0.016	0.880	0.068	12.380	0.025	0.028	0.001		99.33	71.78	26	45	274

COMPOSICION QUIMICA (%)

MECHANICAL TESTS (PROP. MECANICAS)

Sandra Ruiz