



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepozotlan, Estado de Mexico C.P. 54600

(Numero) Number V07C38006
 (Fecha) Date 10/12/2007

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES)

- VALVE INSPECTION AND TESTING
- METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- VALVES - FLANGED, THREADED AND WELDING ENDS
- PRESSURE TESTING OF STEEL VALVES
- PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- STEEL GATE VALVES, FLANGED AND WELDING ENDS
- FORGED FITTINGS, SOCKET - WELDING AND THREADED
- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. AC011A08MAB

(Codigo) 2" Fig. 5202 F UT WCB, API TRIM No.8 830000K

Description CAST STEEL GATE VALVE
 (VALVULA COMPUERTA DE ACERO FUNDIDO)
 VALVE WITH LOW EMISSION CONTROL
 (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
HYDROSTATIC (PSD) (HIDROSTATICA)	450	450	N A N A
PNEUMATIC (PSD) (NEUMATICA)			80 80

CHEMICAL COMPOSITION (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS (KPSI CVN@)	YIELD (KPSI IST)	ELG (%) 2ND	RED (%) 3RD	BHN AVG
BONNET	WH24580	ASTM A-216/WCB	0.193	0.985	0.020	0.007	0.395	0.017	0.036	0.005	0.042	0.001		81.20	49.44	30	43	152
BONNET	WH19575	ASTM A-216/WCB	0.202	0.997	0.021	0.012	0.403	0.044	0.054	0.022	0.039	0.004		75.54	51.33	31	49	160
CUERPO	WH19575	ASTM A-216/WCB	0.202	0.997	0.021	0.012	0.403	0.044	0.054	0.022	0.039	0.004		75.54	51.33	31	49	160
WEDGE DISCO	DH888	ASTM A-217/CA15	0.110	0.810	0.015	0.015	0.820	0.041	13.200	0.017	0.037	0.003		98.92	69.04	25	58	278

MECHANICAL TESTS (PROP. MECANICAS)

FACT0-21 REV "2"

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD

CERTIFIED BY: QUALITY ASSURANCE


 Sandra Ruiz