



WALWORTH
Since 1842

Industrial de Valvulas, S.A de C.V.
Av. de La Industria Lote 16 Fracc. Industrial El Trebol
Tepozotlan, Estado de Mexico C.P. 54600

(Numero) Number
(Fecha) Date

V07/C38004
10/12/2007

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES)

API 598
API 599
ANSI B16-10
ANSI B16-34
MSS-SP61

- VALVE INSPECTION AND TESTING
- METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- VALVES - FLANGED, THREADED AND WELDING ENDS
- PRESSURE TESTING OF STEEL VALVES

API 6D
API 600
ANSI B16-11
API 602

- PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- STEEL GATE VALVES, FLANGED AND WELDING ENDS
- FORGED FITTINGS, SOCKET - WELDING AND THREADED
- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC011A08MAB**

(Codigo) **2" Fig. 5202 F UT WCB, API TRIM No.8 830000K**

Description **CAST STEEL GATE VALVE (VALVULA COMPUERTA DE ACERO FUNDIDO)**

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSID) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSID) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)	COMPOSICIÓN QUIMICA (%)					TENS	YIELD	ELG	RED	BHN	
	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W

ITEM (PARTE) (COLADA)	HEAT No. (ASTM)	MATERIAL (ASTM)															
BONNET BONETE	WH24347	ASTM A-216/WCB	0.208	0.915	0.029	0.023	0.437	0.030	0.014	0.037	0.036	0.003	88.01	43.35	29	42	154
BODY CUERPO	WH21510	ASTM A-216/WCB	0.210	0.939	0.028	0.020	0.463	0.042	0.013	0.021	0.013	0.005	80.19	41.47	29	45	157
WEDGE DISCO	D2598	ASTM A-217/CA15	0.120	0.790	0.017	0.014	0.900	0.150	12.150	0.034	0.055	0.001	99.47	70.33	26	47	270

Normalized to (Normalizado a) 930 °C
Temper to (Temper a) 650 °C
Normalized to (Normalizado a) 930 °C
Temper to (Temper a) 630 °C
Enfriado en aire (Enfriado en aire) (C)

CERTIFICADO POR:
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:
QUALITY ASSURANCE

Sandra Ruiz