



**WALWORTH**  
Since 1842

Industrial de Valvulas, S.A de C.V.  
Av. de La Industria Lote 16 Fracc. Industrial El Trebol  
Tepozotlan, Estado de Mexico C.P. 54600

(Numero) Number  
(Fecha) Date

V07C37977  
10/12/2007

# QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

## ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:  
(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC011A08MAB**

(Codigo) **2" Fig. 5202 F UT WCB, API TRIM No.8 830000K**

Description **CAST STEEL GATE VALVE (VALVULA COMPUERTA DE ACERO FUNDIDO)**  
VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
<b>HYDROSTATIC (PSI)</b> (HIDROSTATICA)	450	450	N A	N A
<b>PNEUMATIC (PSI)</b> (NEUMATICA)			80	80

### MECHANICAL TESTS (PROP. MECANICAS)

### CHEMICAL COMPOSITION (%)

ITEM (PARTES)	HEAT No. (COLADA)	MATERIAL (ASTM)	COMPOSICIÓN QUIMICA (%)														
C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS KPSI (CVN#)	YIELD KPSI (IST)	ELG % (2ND)	RED % (3RD)	BHN (AVG)		
<b>BONNET</b>	WH24347	ASTM A-216/WCB	0.208	0.915	0.029	0.023	0.437	0.030	0.014	0.037	0.036	0.003	88.01	43.35	29	42	154
<b>BONNET</b>	WH24347	ASTM A-216/WCB	Normalized to (Normalized to) 930 °C														
<b>BODY</b>	WH2473	ASTM A-216/WCB	0.194	0.996	0.018	0.006	0.540	0.028	0.028	0.039	0.028	0.004	76.71	42.63	24	45	164
<b>CUERPO</b>	WH2473	ASTM A-216/WCB	Normalized to (Normalized to) 930 °C														
<b>WEDGE</b>	D8285	ASTM A-217/CA15	0.090	0.750	0.019	0.012	0.880	0.740	12.640	0.011	0.038	0.001	100.34	68.59	29	42	275
<b>DISCO</b>	D8285	ASTM A-217/CA15	Normalized to (Normalized to) 970 °C														
			Temple a (Temper to) 650 °C														
			Temple a (Temper to) 630 °C														
			Enfriado en aire (Enfriado en aire. (C))														

FACI0-21 REV "2"

CERTIFICADO POR  
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:  
  
Sandra Ruiz

QUALITY ASSURANCE