



**WALWORTH**<sup>®</sup>  
Since 1842

Industrial de Valvulas, S.A de C.V.  
Av. de La Industria Lote 16 Fracc. Industrial El Trebol  
Tepozotlan, Estado de Mexico C.P. 54600

(Numero) Number  
(Fecha) Date

V07C37956  
10/12/2007

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

### ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:  
(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC011A08MAB**

(Codigo) **2" Fig. 5202 F UT WCB, API TRIM No.8 830000K**

Description **CAST STEEL GATE VALVE (VALVULA COMPUERTA DE ACERO FUNDIDO)**

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N/A	N/A
PNEUMATIC (PSI) (NEUMATICA)			80	80

### MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)	COMPOSICIÓN QUIMICA (%)					TENS (KPSI CVM@)	YIELD (KPSI 1ST)	ELG (% 2ND)	RED (% 3RD)	BHN (AVG)			
ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W

BONNET	WH14920	ASTM A-216/WCB	0.210	0.860	0.026	0.015	0.479	0.034	0.037	0.018	0.005	0.001		70.47	46.54	28	58	152
BONNET BONE			Normalized to (Normalizado a) 920 °C															
BODY	WH22475	ASTM A-216/WCB	0.193	0.856	0.023	0.012	0.499	0.027	0.027	0.042	0.033	0.003		74.10	43.21	26	45	169
BODY CUE			Normalized to (Normalizado a) 930 °C															
WEDGE	D4228	ASTM A-217/CA15	0.090	0.790	0.032	0.016	0.850	0.076	12.890	0.040	0.051	0.002		98.31	71.63	27	45	276
DISCO			Normalized to (Normalizado a) 970 °C															
			Temple a (Temper to) 630 °C															

FACI0-21 REV "2"

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD

CERTIFIED BY: QUALITY ASSURANCE

  
Sandra Ruiz