



WALWORTH
Since 1842

Industrial de Valvulas, S.A de C.V.
Av. de La Industria Late 16 Fracc. Industrial El Trebol
Lepizotlan, Estado de Mexico C.P. 54600

(Numero) Number
(Fecha) Date

V07C37933
10/12/2007

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRUBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES)

- | | | | |
|-------------|---|-------------|---|
| API 598 | - VALVE INSPECTION AND TESTING | API 6D | - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK |
| API 599 | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600 | - STEEL GATE VALVES, FLANGED AND WELDING ENDS |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS | API 602 | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES | | |

Part No. **AC011A08MAB**

(Codigo)

2" Fig. 5202 F UT WCB, API TRIM No.8 830000K

Description

CAST STEEL GATE VALVE
(VALVULA COMPUERTA DE ACERO FUNDIDO)
VALVE WITH LOW EMISSION CONTROL
(VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
	450	450	1 N A	2 N A
HYDROSTATIC (PSI) (HIDROSTATICA)	80			
PNEUMATIC (PSI) (NEUMATICA)	80			

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS KPSI CVN ₆₀	YIELD KPSI 1ST	ELG %	RED %	BHN AVG
BONNET	WH24670	ASTM A-216/WCB	0.218	0.896	0.028	0.019	0.456	0.017	0.033	0.005	0.017	0.004		76.27	47.27	31	53	170
BONNETE			Normalized to (Normalized a) 930 °C															
BODY	WH22343	ASTM A-216/WCB	0.193	0.954	0.018	0.017	0.493	0.034	0.046	0.035	0.033	0.002	0.002	72.36	44.23	28	50	162
CUERPO			Normalized to (Normalized a) 930 °C															
WEDGE	DA803	ASTM A-217/CA15	0.090	0.800	0.032	0.016	0.830	0.060	12.350	0.022	0.015	0.002		97.44	72.50	25	44	274
DISCO			Normalized a (Normalized to) 970 °C															
			Temple a (Temper to) 630 °C															
			Enfriado en aire (Enfriado en aire: (C))															

FACIO-21 REV "2"

CERTIFICADO POR:
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:
QUALITY ASSURANCE

Sandra Ruiz