



WALWORTH
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Industrial de Valvulas, S.A de C.V.
Av. de La Industria Lote 16 Fracc. Industrial El Trebol
Tepiczoilan, Estado de Mexico C.P. 54600

(Numero) Number
(Fecha) Date

V07C37926
10/12/2007

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRUBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- | | | | |
|-------------|---|-------------|---|
| API 598 | - VALVE INSPECTION AND TESTING | API 6D | - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK |
| API 599 | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600 | - STEEL GATE VALVES, FLANGED AND WELDING ENDS |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS | API 602 | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES | | |

Part No. **AC011A08MAB**

(Código)

Description **2" Fig. 5202 F UT WCB, API TRIM No.8 830000K**

**CAST STEEL GATE VALVE
(VALVULA COMPUERTA DE ACERO FUNDIDO)**
VALVE WITH LOW EMISSION CONTROL
(VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
HYDROSTATIC (PSD) (HIDROSTATICA)	450	450	N A N A
PNEUMATIC (PSD) (NEUMATICA)			80 80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

COMPOSICION QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS KPSI CVN ₆₀	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG	
BONNET BONETE	WH21417	ASTM A-216/WCB	0.198	0.950	0.022	0.010	0.401	0.050	0.062	0.022	0.045	0.003		88.60	41.91	30	52	163	
BODY CUERPO	WH21278	ASTM A-216/WCB	Normalized to (Normalizado a) 920 °C 0.189	0.835	0.028	0.012	Temper to (Temple a) 650 °C 0.447	0.040	0.043	0.022	0.008	0.004		78.45	44.57	30	47	151	
WEDGE DISCO	D8299	ASTM A-217/CA15	Normalized to (Normalizado a) 930 °C 0.110	0.770	0.020	0.019	Temper to (Temple a) 650 °C 0.910	0.390	12.210	0.011	0.027	0.002		101.50	71.34	27	46	271	
			Normalized a (Normalizado to) 970 °C				Temple a (Temper to) 630 °C												

FACI0-21 REV "2"

CERTIFICADO POR:
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:
QUALITY ASSURANCE

Sandra Ruiz