



Industrial de Valvulas, S.A de C.V.  
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol  
 Tepiczoilan, Estado de Mexico C.P. 54600

(Numero) Number  
 (Fecha) Date

V07C37883  
 10/12/2007

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

### ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:  
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES)

- |             |   |             |   |
|-------------|---|-------------|---|
| API 598     | - VALVE INSPECTION AND TESTING                      | API 6D      | - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK                                    |
| API 599     | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600     | - STEEL GATE VALVES, FLANGED AND WELDING ENDS                                     |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES  | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED                                  |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS       | API 602     | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61    | - PRESSURE TESTING OF STEEL VALVES                  |             |   |

Part No. AC011A08MAB

(Código) 2" Fig. 5202 F UT WCB, API TRIM No.8 830000K

Description CAST STEEL GATE VALVE  
 (VALVULA COMPUERTA DE ACERO FUNDIDO)  
 VALVE WITH LOW EMISSION CONTROL  
 (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A N A
PNEUMATIC (PSI) (NEUMATICA)			80 80

### CHEMICAL COMPOSITION (%)

### COMPOSICIÓN QUÍMICA (%)

ITEM (PARTE) (COLADA)	HEAT No. (MATERIA)	C	Mn	P	S	SI	Ni	Cr	Mo	Cu	V	W	TENS KSI CVN@	YIELD KSI IST	ELG %	RED %	BHN AVG
BONNET BONETE	WH24963	0.215	0.925	0.030	0.012	0.394	0.013	0.031	0.010	0.024	0.008		86.71	44.23	34	46	151
BODY CUERPO	WH21510	0.210	0.939	0.028	0.020	Temper to (Temper a) 930 °C 0.463	0.042	0.013	0.021	0.013	0.005		80.19	41.47	29	45	157
WEDGE DISCO	D2850	0.110	0.850	0.014	0.017	Temper to (Temper a) 930 °C 0.930	0.590	12.760	0.031	0.047	0.001		99.91	68.88	25	47	271

### MECHANICAL TESTS (PROP. MECANICAS)

FACI0-21 REV "2"

CERTIFICADO POR:  
 ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:  
 QUALITY ASSURANCE

  
 Sandra Ruiz