



Industrial de Valvulas, S.A de C.V.  
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol  
 Tepic, Jalisco, Estado de Mexico C.P. 54600

(Numero) Number  
 (Fecha) Date

V07C36787  
 01/02/2008

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

### ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:  
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- VALVE INSPECTION AND TESTING
- METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- VALVES - FLANGED, THREADED AND WELDING ENDS
- PRESSURE TESTING OF STEEL VALVES
- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- STEEL GATE VALVES, FLANGED AND WELDING ENDS
- FORGED FITTINGS, SOCKET - WELDING AND THREADED
- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC041A08MAB**

(Codigo) **4" Fig. 5202 F UT WCB, API TRIM No.8 830000K**

Description **CAST STEEL GATE VALVE  
 (VALVULA COMPUERTA DE ACERO FUNDIDO)  
 VALVE WITH LOW EMISSION CONTROL  
 (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)**

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A N A
PNEUMATIC (PSI) (NEUMATICA)			80 80

### MECHANICAL TESTS (PRUEBAS MECANICAS)

### CHEMICAL COMPOSITION (%)

### COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (CODADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS KPSI CVN/6	YIELD KPSI 1ST	ELG %	RED %	BHN AVG
BONNET BOLETE	WH24115	ASTM A-216/WCB	0.203	0.894	0.029	0.011	0.460	0.005	0.005	0.011	0.025	0.001		79.46	46.98	24	59	151
BODY CUERPO	WH23713	ASTM A-216/WCB	0.192	0.970	0.027	0.017	0.490	0.005	0.015	0.017	0.037	0.004		79.46	41.04	29	46	162
WEDGE DISCO	DS475	ASTM A-217/CA15	0.130	0.800	0.016	0.014	0.950	0.860	12.510	0.017	0.023	0.002		98.31	70.33	25	46	274

FACIO-21 REV "2"

CERTIFICADO POR:  
 ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:  
 QUALITY ASSURANCE  


Sandra Ruiz