



WALWORTH
Since 1842

Industrial de Valvulas, S.A de C.V.
Av. de La Industria Lote 16 Fracc. Industrial El Trebol
Tepic, Jalisco, Estado de Mexico C.P. 54600

(Numero) Number
(Fecha) Date

V07C35958
10/12/2007

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. AC031A08MAA

(Codigo) 3" Fig. 5202 F UT WCB, API TRIM No.8 79000000

Description CAST STEEL GATE VALVE
(VALVULA COMPUERTA DE ACERO FUNDIDO)
MANUFACTURED TO MEET NACE MR-01-75-2003 REQUIREMENTS *TS AND LOW FUGITIVE EMISSIONS CONTROL
(VALVULA SERVICIO NACE MR-01-75 *Y CONTROL DE EMISIONES FUGITIVAS SO PPV'S)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A N A
PNEUMATIC (PSI) (PNEUMATICA)			80 80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

COMPOSICIÓN QUÍMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS KSI CVN ₆₀	YIELD KSI 1ST	ELG %	RED %	BHN AVG
BONNET BONETE	X5342	ASTM A-216/WCB	0.210	0.870	0.029	0.029	0.460	0.065	0.100	0.011				76.27	47.85	25	40	164
BODY CUERPO	WH19098	ASTM A-216/WCB	0.206	0.917	0.015	0.025	0.433	0.047	0.070	0.052	0.009	0.001		77.58	44.95	34	57	151
WEDGE DISCO	WH1482	ASTM A-217/CA15	0.105	0.562	0.027	0.017	0.446	0.080	13.450	0.040	0.020	0.020		99.91	68.30	23	41	284

Normalizado a (Normalizado a) 970 °C

Enfriado en aire. (Enfriado en aire. (C))

Sandra Ruiz