



WALWORTH
Since 1842

Industrial de Valvulas, S.A de C.V.
Av. de La Industria Lote 16 Fracc. Industrial El Trebol
Tepic, Jalisco, Estado de Mexico C.P. 54600

(Numero) Number
(Fecha) Date

V07C33547
14/11/2007

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. AC021A08MAA

Description 2 1/2" Fig. 5202 F UT WCB, API TRIM No.8 8300000

CAST STEEL GATE VALVE
(VALVULA COMPUERTA DE ACERO FUNDIDO)
VALVE WITH LOW EMISSION CONTROL
(VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
	450	450	1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	N/A N/A			
PNEUMATIC (PSI) (NEUMATICA)	80 80			

CHEMICAL COMPOSITION (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	COMPOSICIÓN QUIMICA (%)															
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS KPSI CVN/g	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG
BONNET BONETE	WH12772	ASTM A-216/WCB	0.205	0.964	0.030	0.017	0.476	0.044	0.062	0.019	0.013	0.006	0.000	75.98	43.35	27	45	163
BODY CUERPO	WH15198	ASTM A-216/WCB	0.213	0.897	0.030	0.020	0.517	0.040	0.020	0.030	0.010	0.001		75.55	45.39	26	48	164
WEDGE DISCO	1A984	ASTM A-216/WCB	0.242	0.723	0.009	0.020	0.423	0.085	0.231	0.002	0.094	0.006		76.39	42.83	29	40	150

Normalized to (Normalizado a) 920 °C
Normalized to (Normalizado a) 930 °C
Temper to (Temple a) 650 °C
Cooled in air (Cooled in air: (Enfri)
Cooled in air (Cooled in air: (Enfri)
Cooled in air (Cooled in air: (Enfri)

CERTIFICADO POR:
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:
QUALITY ASSURANCE