



**WALWORTH**  
Since 1842

Industrial de Valvulas, S.A de C.V.  
Av. de La Industria Lote 16 Fracc. Industrial El Trebol  
Tepozotlan, Estado de Mexico C.P. 54600

(Numero) Number  
(Fecha) Date

V07C33453  
25/10/2007

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

### ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:  
(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRUBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- |             |   |             |   |
|-------------|---|-------------|---|
| API 598     | - VALVE INSPECTION AND TESTING                      | API 6D      | - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK                                    |
| API 599     | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600     | - STEEL GATE VALVES, FLANGED AND WELDING ENDS                                     |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES  | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED                                  |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS       | API 602     | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61    | - PRESSURE TESTING OF STEEL VALVES                  |             |   |

Part No. AC061A09MAA

(Codigo) 6" Fig. 5202 F A WCB, API TRIM No. 9 8300000

Description CAST STEEL GATE VALVE  
(VALVULA COMPUERTA DE ACERO FUNDIDO)  
VALVE WITH LOW EMISSION CONTROL  
(VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
HYDROSTATIC (PSD) (HIDROSTATICA)	450	450	N A N A
PNEUMATIC (PSD) (NEUMATICA)			80 80

### MECHANICAL TESTS (PROP. MECANICAS)

### CHEMICAL COMPOSITION (%)

### COMPOSICION QUIMICA (%)

ITEM (PARTE) (COLADA)	HEAT No. (ASTM)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS KPSI CVN <sub>60</sub>	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG
BONNET BONETE	WH24018	ASTM A-216/WCB	0.197	0.923	0.032	0.022	0.428	0.005	0.005	0.040	0.041	0.001		85.55	50.60	26	48	153
BODY CUERPO	WH7329	ASTM A-216/WCB	Normalized to (Normalizado a) 930 °C 0.200	0.922	0.025	0.029	Tempor to (Temple a) 650 °C 0.546	0.010	0.020	0.030	0.030	0.001	0.000	76.41	47.41	34	48	162
WEDGE DISCO	D3604	ASTM A-216/WCB	0.200	0.810	0.018	0.013	0.420	0.038	0.106	0.021	0.054	0.003	0.000	75.98	47.56	29	47	172

FAC10-21 REV "2"

CERTIFICADO POR:  
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:  
QUALITY ASSURANCE

Sandra Ruiz