



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepozotlan, Estado de México C.P. 54600

(Numero) Number
 (Fecha) Date

V07C33438
 06/11/2007

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. AC061A12MAA

Description 6" Fig. 5202 F 3HF WCB, API TRIM No.12 7900000

CAST STEEL GATE VALVE
 (VALVULA COMPUERTA DE ACERO FUNDIDO)
 MANUFACTURED TO MEET NACE MR-01-75-2003 REQUIREMEN *TS AND LOW FUGITIVE EMISSIONS CONTROL
 (VALVULA SERVICIO NACE MR-01-75 *Y CONTROL DE EMISIONES FUGITIVAS S0 PPM'S)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROF. MECANICAS)

CHEMICAL COMPOSITION (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	COMPOSICIÓN QUÍMICA (%)															
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS KPSI (CARGA)	YIELD KPSI 1ST	ELG %	RED %	BHN AVG
BONNET (BONETE)	WH23380	ASTM A-216/WCB	0.196	0.885	0.027	0.016	0.420	0.007	0.017	0.032	0.137	0.001		76.41	43.35	32	52	155
BODY (CUERPO)	WH14851	ASTM A-216/WCB	0.192	0.850	0.030	0.018	0.430	0.033	0.047	0.018	0.005	0.001		75.83	46.98	33	42	160
WEDGE (DISCO)	D3560	ASTM A-216/WCB	0.210	0.760	0.024	0.028	0.410	0.030	0.079	0.016	0.085	0.004	0.000	76.85	45.96	24	47	173

FACIO-21 REV "2"

CERTIFICADO POR:
 ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:
 QUALITY ASSURANCE


 Sandra Ruiz