



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepozotlan, Estado de Mexico C.P. 54600

(Numero) Number
 (Fecha) Date

V07C33281
 26/10/2007

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. AC061A12MAB

(Codigo) **6" Fig. 5202 F 3HF WCB, API TRIM No.12 790000M**

Description **CAST STEEL GATE VALVE (VALVULA COMPUERTA DE ACERO FUNDIDO)**
 MANUFACTURED TO MEET NACE MR-01-75-2003 REQUIREMEN *TS AND LOW FUGITIVE EMISSIONS CONTROL.
 (VALVULA SERVICIO NACE MR-01-75 *Y CONTROL DE EMISIONES FUGITIVAS SO PPM'S)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAL)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N/A	N/A
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

COMPOSICIÓN QUÍMICA (%)

ITEM (PARTE)	HEAT No. (CODADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS (KPSI CYN@)	YIELD (KPSI 1ST)	ELG (%) 2ND	RED (%) 3RD	BHN AVG
BONNET	WH23005	ASTM A-216/WCB	0.190	0.960	0.030	0.015	0.449	0.022	0.047	0.026	0.052	0.005		80.18	46.83	30	57	157
BONNET	WH23005	ASTM A-216/WCB	Normalized to (Normalizado a) 930 °C															
BODY CUERPO	WH21844	ASTM A-216/WCB	0.199	0.959	0.028	0.015	0.418	0.030	0.050	0.052	0.022	0.006		79.31	51.47	29	47	156
BODY CUERPO	WH21844	ASTM A-216/WCB	Normalized to (Normalizado a) 920 °C															
WEDGE DISCO	D4344	ASTM A-216/WCB	0.200	0.860	0.011	0.010	0.400	0.022	0.083	0.020	0.030	0.002		75.69	48.14	25	45	169
WEDGE DISCO	D4344	ASTM A-216/WCB	Normalized to (Normalizado a) 930 °C															
WEDGE DISCO	D4344	ASTM A-216/WCB	Temper to (Temple a) 650 °C															

CERTIFIED BY: 
 SANDRA RUIZ