WALWORTH Since 1842

Industrial de Valvulas, S.A de C.V.
Av. de La Industria Lote 16 Fracc. Industrail El Trebol
Tepotzotlan, Estado de México C.P. 54600

(Numero) Number V07C32064
(Fecha) Date 28/09/2007

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

API 598	- VALVE INSPECTION AND TESTING
API 599	- METAL PLUG VALVES - FLANGED, THREADED AND WELDING
ANSI B16-10	- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
ANSI B16-34	- VALVES - FLANGED, THREADED AND WELDING ENDS
MSS-SP61	- PRESSURE TESTING OF STEEL VALVES
API 6D	- PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
API 600	- STEEL GATE VALVES, FLANGED AND WELDING ENDS
ANSI B16-11	- FORGED FITTINGS, SOCKET - WELDING AND THREADED
API 602	- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. (Código) **AC061A08MAA**

Description Descripción **6" Fig. 5202 F UT WCB, API TRIM No.8 8300000**

CAST STEEL GATE VALVE
(VALVULA COMPUERTA DE ACERO FUNDIDO)

VALVE WITH LOW EMISSION CONTROL
(VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO) 1	SIDE (LADO) 2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%) COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG
BONNET BONETE	WH17850	ASTM A-216/WCB	0.191	0.927	0.028	0.016	0.399	0.038	0.100	0.021	0.007	0.003		71.34	37.27	32	58	151
			Normalizated to (Normalizado a) 930 °C				Temper to (Temple a) 650 °C			Cooled in air.(Cooled in air. (Enfr)								
BODY CUERPO	XS300	ASTM A-216/WCB	0.212	0.960	0.026	0.021	0.453	0.052	0.079	0.027	0.033	0.003		86.27	45.82	33	48	153
			Normalizated to (Normalizado a) 930 °C				Temper to (Temple a) 650 °C			Cooled in air.(Cooled in air. (Enfr)								
WEDGE DISCO	WH81597	ASTM A-217/CA15	0.140	0.687	0.018	0.020	0.536	0.107	13.250	0.026	0.015	0.026		100.49	70.91	25	42	299
			Normalizado a (Normalizated to) 970 °C				Temple a (Temper to) 630 °C			Enfriado en aire.(Enfriado en aire. (C)								

FAC10-21 REV "2"

CERTIFICADO POR:
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY :
QUALITY ASSURANCE

Sandra Ruiz