



WALWORTH
Since 1842

Industrial de Valvulas, S.A de C.V.
Av. de La Industria Lote 16 Fracc. Industrial El Trebol
Tepic, Jalisco, Estado de Mexico C.P. 54600

(Numero) Number
(Fecha) Date

V07C32050
28/09/2007

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC061A08MAA**

(Codigo) **6" Fig. 5202 F UT WCB, API TRIM No.8 8300000**

Description **CAST STEEL GATE VALVE (VALVULA COMPUERTA DE ACERO FUNDIDO)**
VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N/A	N/A
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)	COMPOSICIÓN QUIMICA (%)					TENS	YIELD	ELG	RED	BHN						
	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	KPSI CVM@	KPSI 1ST	% 2ND	% 3RD	AVG

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)															
BONNET	WH14800	ASTM A-216/WCB	0.214	0.872	0.030	0.015	0.482	0.037	0.049	0.021	0.005	0.001	78.44	47.27	33	48	151	
BONNET	WH14800	ASTM A-216/WCB	Normalized to (Normalizado a) 930 °C															
BODY	WH17035	ASTM A-216/WCB	0.199	0.956	0.020	0.011	0.432	0.045	0.088	0.019	0.019	0.001	78.59	47.42	30	51	156	
BODY	WH17035	ASTM A-216/WCB	Normalized to (Normalizado a) 930 °C															
WEDGE	WH81645	ASTM A-217/CA15	0.142	0.620	0.025	0.013	0.684	0.210	13.280	0.040	0.025	0.001	99.32	71.92	23	39	288	
WEDGE	WH81645	ASTM A-217/CA15	Normalized to (Normalizado a) 970 °C															
DISCO			Temple a (Temper to) 630 °C															
			Enfriado en aire (Enfriado en aire. (C))															

FACI0-21 REV "2"

CERTIFICADO POR:
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:
QUALITY ASSURANCE

Sandra Ruiz