



WALWORTH
Since 1842

Industrial de Valvulas, S.A de C.V.
Av. de La Industria Lote 16 Fracc. Industrial El Trebol
Tepic, Jalisco, Estado de Mexico C.P. 54600

(Numero) Number
(Fecha) Date

V07C30284
02/10/2007

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC022A08MAB**

(Codigo)

2 1/2" Fig. 5206 F UT WCB, API TRIM No.8 830000K

Description

**CAST STEEL GATE VALVE
(VALVULA COMPUERTA DE ACERO FUNDIDO)**

VALVE WITH LOW EMISSION CONTROL
(VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
HYDROSTATIC (PSI) (HIDROSTATICA)	1125	1125	N A 2
PNEUMATIC (PSI) (NEUMATICA)			80 80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

COMPOSICIÓN QUÍMICA (%)

ITEM (PARTE)	HEAT No. (COLADIA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS (KPSI CVN ₅₀)	YIELD (KPSI 1ST)	ELG (% 2ND)	RED (% 3RD)	BHN (AVG)
BONNET BONETE	WH19685	ASTM A-216/WCB	0.208	0.997	0.027	0.019	0.400	0.047	0.100	0.026	0.018	0.004		71.20	45.82	32	50	154
BODY CUERPO	WH19297	ASTM A-216/WCB	0.216	0.980	0.023	0.011	0.472	0.043	0.062	0.008	0.026	0.001		82.51	43.79	29	52	151
WEDGE DISCO	D3665	ASTM A-217/CA15	0.090	0.780	0.010	0.018	0.910	0.880	13.000	0.020	0.019	0.001		98.46	71.34	27	46	278

Normalized to (Normalizado a) 930 °C
Temper to (Temper a) 650 °C
Temple a (Temper to) 630 °C

Sandra Ruiz