



Industrial de Valvulas, S.A de C.V.  
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol  
 Tepotzotlan, Estado de Mexico C.P. 54600

(Numero) Number  
 (Fecha) Date

V07C29955  
 02/10/2007

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

### ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:  
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. AC012A08MAB

(Codigo) 2" Fig. 5206 F UT WCB, API TRIM No.8 830000M

Description CAST STEEL GATE VALVE

(VALVULA COMPUERTA DE ACERO FUNDIDO)

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	1125	1125	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

### MECHANICAL TESTS (PROP. MECANICAS)

### CHEMICAL COMPOSITION (%)

### COMPOSICION QUIMICA (%)


ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS KPSI CVN%	YIELD KPSI 1ST	ELG %	RED %	BHN AVG
BONNET BONETE	WH21217	ASTM A-216/WCB	0.210	0.878	0.029	0.015	0.463	0.045	0.089	0.022	0.021	0.005		74.82	46.26	33	49	154
BODY CUERPO	WH18756	ASTM A-216/WCB	0.195	0.920	0.023	0.014	0.482	0.035	0.049	0.012	0.018	0.003		79.61	47.71	30	47	155
WEDGE DISCO	D2428	ASTM A-217/CA15	0.090	0.780	0.019	0.016	0.890	0.650	12.310	0.028	0.039	0.001		98.45	71.48	27	46	270

Normalizado a (Normalized to) 970 °C

Temper to (Temple a) 650 °C

Cooled in air; (Cooled in air; (Enfr)

Enfrido en aire; (Enfrido en aire; (C)

  
 Sandra Pariz