

Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepotzotlan, Estado de Mexico C.P. 54600

(Numero) Number V07C28023
 (Fecha) Date 29/01/2008

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- VALVE INSPECTION AND TESTING
- METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- VALVES - FLANGED, THREADED AND WELDING ENDS
- PRESSURE TESTING OF STEEL VALVES
- PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- STEEL GATE VALVES, FLANGED AND WELDING ENDS
- FORGED FITTINGS, SOCKET - WELDING AND THREADED
- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC041A08MAB**
 (Codigo)
4" Fig. 5202 F UT WCB, API TRIM No.8 830000K
 Description
CAST STEEL GATE VALVE
(VALVULA COMPUERTA DE ACERO FUNDIDO)
 VALVE WITH LOW EMISSION CONTROL
 (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PROBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A N A
PNEUMATIC (PSI) (NEUMATICA)			80 80

CHEMICAL COMPOSITION (%)


ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS (KPSI) (CASCO)	YIELD (KPSI) (IST)	ELG (% 2ND)	RED (% 3RD)	BHN (AVG)
BONNET	WH20913	ASTM A-216/WCB	0.195	0.919	0.022	0.022	0.458	0.046	0.040	0.020	0.020	0.005	0.005	80.33	51.62	30	48	157
BONNET	WH19630	ASTM A-216/WCB	0.219	0.875	0.026	0.016	0.421	0.046	0.027	0.045	0.025	0.007	0.007	74.82	47.85	32	43	152
WEDGE DISCO	D5424	ASTM A-217/CA15	0.110	0.790	0.010	0.020	0.890	0.410	12.410	0.025	0.039	0.002	0.002	100.19	70.18	25	47	275

COMPOSICIÓN QUÍMICA (%)

MECHANICAL TESTS (PROP. MECANICAS)

CERTIFICADO POR:
 ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:
 QUALITY ASSURANCE


 Sandra Ruiz