



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepotzolan, Estado de Mexico C.P. 54600

(Numero) Number V07C27862
 (Fecha) Date 29/01/2008

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

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|-------------|---|-------------|---|
| API 598 | - VALVE INSPECTION AND TESTING | API 6D | - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK |
| API 599 | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600 | - STEEL GATE VALVES, FLANGED AND WELDING ENDS |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS | API 602 | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES | | |

Part No. AC041A08MAB
 (Codigo)
4" Fig. 5202 F UT WCB, API TRIM No.8 830000K
 Description
CAST STEEL GATE VALVE
(VALVULA COMPUERTA DE ACERO FUNDIDO)
 VALVE WITH LOW EMISSION CONTROL
 (VALVULA SEMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAL)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

CHEMICAL COMPOSITION (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	COMPOSICIÓN QUIMICA (%)															
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS KPSI CVM@	YIELD KPSI 1ST	ELG %	RED %	BHN AVG
BONNET BONETE	WH20119	ASTM A-216/WCB	0.189	0.909	0.028	0.014	0.475	0.022	0.044	0.037	0.017	0.003		71.20	46.98	33	54	156
BODY CUERPO	WH19801	ASTM A-216/WCB	0.210	0.850	0.021	0.015	0.428	0.046	0.060	0.024	0.038	0.003		82.51	52.64	33	49	163
WEDGE DISCO	D4827	ASTM A-217/CA15	0.100	0.785	0.018	0.015	0.900	0.355	12.360	0.026	0.025	0.005		99.50	70.75	28	48	272
			Normalizado a (Normalized to) 970 °C											Temple a (Temper to) 630 °C				
			Enfriado en aire (Enfriado en aire. (C)															

MECHANICAL TESTS (PROB. MECANICAS)


 Sandra Ruiz