



**WALWORTH**  
Since 1842

Industrial de Valvulas, S.A de C.V.  
Av. de La Industria Lote 16 Fracc. Industrial El Trebol  
Tepozotlan, Estado de Mexico C.P. 54600

(Numero) Number **V07C25577**  
(Fecha) Date **11/12/2007**

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

### ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:  
(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

**Part No. AC041A08MAA**  
(Codigo)  
**4" Fig. 5202 F UT WCB, API TRIM No.8 83000000**  
Description  
**CAST STEEL GATE VALVE**  
**(VALVULA COMPUERTA DE ACERO FUNDIDO)**  
VALVE WITH LOW EMISSION CONTROL  
(VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESSION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A N A
PNEUMATIC (PSI) (NEUMATICA)			80 80

### MECHANICAL TESTS (PROP. MECANICAS)

### CHEMICAL COMPOSITION (%) COMPOSICIÓN QUÍMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS KPSI CVM@	YIELD KPSI 1ST	ELG %	RED %	BHN AVG
BONNET BONETE	WH20730	ASTM A-216/WCB	0.204	0.968	0.021	0.014	0.426	0.040	0.037	0.015	0.005	0.001		81.34	50.46	31	46	162
BODY CUERPO	WH23623	ASTM A-216/WCB	Normalized to (Normalizado a) 920 °C 0.192	0.885	0.019	0.011	0.438	0.016	0.020	0.042	0.024	0.001	Cooled in air (Cooled in air: (Enfri) (Enfri) 0.130	79.17	47.71	34	53	155
WEDGE DISCO	WH81117	ASTM A-217/CA15	Normalized to (Normalizado a) 930 °C 0.130	0.519	0.029	0.020	0.459	0.088	12.690	0.021	0.010	0.001	0.000	Enfriado en aire (Enfriado en aire: (C) 91.06	74.82	28	45	287

FACIO-21 REV "2"

CERTIFICADO POR:  
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:  
QUALITY ASSURANCE

Sandra Ruiz