



**WALWORTH**  
Since 1842

Industrial de Valvulas, S.A de C.V.  
Av. de La Industria Lote 16 Fracc. Industrial El Trebol  
Tepozotlan, Estado de Mexico C.P. 54600

(Numero) Number  
(Fecha) Date

V07C24838  
28/09/2007

# QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

## ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:  
(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC032A08MMA**

(Codigo) **3" Fig. 5206 F UT WCB, API TRIM No.8 8300000**

Description **CAST STEEL GATE VALVE  
(VALVULA COMPUERTA DE ACERO FUNDIDO)  
VALVE WITH LOW EMISSION CONTROL,  
(VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)**

PRESSURE TEST (PRUEBAS DE PRESSION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
HYDROSTATIC (PSI) (HIDROSTATICA)	1125	1125	N A N A
PNEUMATIC (PSI) (NEUMATICA)			80 80

### CHEMICAL COMPOSITION (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS KPSI CVN <sub>60</sub>	YIELD KPSI 1ST	ELG %	RED %	BHN AVG
BONNET BONETE	WH18017	ASTM A-216/WCB	0.200	0.988	0.022	0.008	0.507	0.044	0.053	0.022	0.035	0.003		87.72	48.43	33	47	156
BODY CUERPO	WH20619	ASTM A-216/WCB	0.217	0.903	0.033	0.021	0.484	0.045	0.048	0.024	0.027	0.004		73.81	44.37	31	55	157
WEDGE DISCO	WH81093	ASTM A-217/CA15	0.125	0.574	0.031	0.014	0.648	0.087	12.790	0.028	0.010	0.001	0.000	91.93	71.05	25	48	287

### MECHANICAL TESTS (PROP. MECANICAS)

FACIO-21 REV "2"

CERTIFICADO POR:  
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:  
QUALITY ASSURANCE