



Industrial de Valvulas, S.A de C.V.  
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol  
 Tepozotlan, Estado de Mexico C.P. 54600

(Numero) Number  
 (Fecha) Date

V07C19791  
 10/12/2007

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

### ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:  
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

**Part No. AC022A08MAB**  
 (Codigo)  
**2 1/2" Fig. 5206 F UT WCB, API TRIM No.8 830000M**  
 Description  
**CAST STEEL GATE VALVE**  
**(VALVULA COMPUERTA DE ACERO FUNDIDO)**  
 VALVE WITH LOW EMISSION CONTROL  
 (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
HYDROSTATIC (PSI) (HIDROSTATICA)	1125	1125	N A N A
PNEUMATIC (PSI) (NEUMATICA)			80 80

### MECHANICAL TESTS (PROP. MECANICAS)

### CHEMICAL COMPOSITION (%)

### COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS KSI CVN@	YIELD KSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG
BONNET BONETE	WH19298	ASTM A-216/WCB	0.207	0.971	0.027	0.013	0.421	0.059	0.055	0.009	0.020	0.001		71.34	52.05	31	56	161
BODY CUERPO	WH15086	ASTM A-216/WCB	0.196	0.884	0.021	0.012	0.410	0.035	0.037	0.014	0.005	0.001		83.96	49.01	29	52	158
WEDGE DISCO	D1730	ASTM A-217/CA15	0.120	0.770	0.017	0.024	0.890	0.540	12.640	0.014	0.048	0.002		98.60	70.91	24	49	271

FACIO-21 REV "2"

CERTIFICADO POR:  
 ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:  
 QUALITY ASSURANCE  
  
 Sandra Ruiz