



WALWORTH
Since 1842

Industrial de Valvulas, S.A de C.V.
Av. de La Industria Lote 16 Fracc. Industrial El Trebol
Tepozotlan, Estado de Mexico C.P. 54600

(Numero) Number
(Fecha) Date

V07C13744
11/12/2007

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC041A08MAA**

(Codigo) **4" Fig. 5202 F UT WCB, API TRIM No.8 8300000**

Description **CAST STEEL GATE VALVE**
(VALVULA COMPUERTA DE ACERO FUNDIDO)
VALVE WITH LOW EMISSION CONTROL
(VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAL)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	COMPOSICIÓN QUÍMICA (%)															
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS KPSI CVN#6	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG
BONNET BONETE	WH20862	ASTM A-216/WCB	0.212	0.969	0.027	0.013	0.454	0.046	0.063	0.020	0.018	0.004		85.11	49.59	29	42	157
BODY CUERPO	WH18321	ASTM A-216/WCB	0.219	0.996	0.033	0.018	0.453	0.028	0.050	0.042	0.005	0.001		77.43	48.14	30	54	154
WEDGE DISCO	D1512	ASTM A-217/CA15	0.120	0.700	0.019	0.015	0.950	0.560	12.670	0.025	0.012	0.001		99.47	70.32	24	47	269
			Normalizado a (Normalized to) 970 °C											Enfriado en aire: (Enfriado en aire: (C)				
			Temple a (Temper to) 630 °C															

FACIO-21 REV "2"

CERTIFICADO POR:
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:
QUALITY ASSURANCE

Sandra Raitz