



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepozotlan, Estado de Mexico C.P. 54600

(Numero) Number **V074B900**
 (Fecha) Date **28/03/2008**

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)
ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICION.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. CB0203A1AAB
 (Codigo) **2" Fig. 8612 F A105, TH0000B**
 Description **STEEL BALL VALVE**
(VALVULA ESFERA DE ACERO)

MANUFACTURED TO MEET NACE MR-01-75 REQUIREMENTS FIRE TEST API 6FA, API 607, REV 2003 (VALVULA SERVICIO NACE MR-01-75 PRUEBA DE FUEGO API 6FA, API 607)

TEST TYPE	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
PRESSURE TEST (PRUEBAS DE PRESION)	2225		
HYDROSTATIC (PSI) (HIDROSTATICA)			1630 1630
PNEUMATIC (PSI) (NEUMATICA)			80 80

CHEMICAL COMPOSITION (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS (KPSI C/INCH)	YIELD (KPSI 1ST)	ELG (% 2ND)	RED (% 3RD)	BHN AVG
BALL BOLA	B069	ASTM A-105N	0.205	0.760	0.010	0.002	0.200	0.080	0.240	0.010	0.260	0.006		76.20	44.99	36	46	162
BODY CUERPO	064-1345	ASTM A-105N	0.230	0.690	0.014	0.003	0.250	0.160	0.190	0.001	0.030	0.001		72.28	60.52	27	49	152
END1 EXTREMO1	07-2-114	ASTM A-105N	0.190	0.860	0.017	0.005	0.240	0.090	0.150	0.010	0.160	0.001		73.29	50.94	33	58	152
END2 EXTREMO2	07-2-114	ASTM A-105N	0.190	0.860	0.017	0.005	0.240	0.090	0.150	0.010	0.160	0.001		73.29	50.94	33	58	152

MECHANICAL TESTS (PROP. MECANICAS)

FAC10-21 REV 3*

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:

QUALITY ASSURANCE **Sandra Ruiz**