WALWORTH®

Industrial de Válvulas, S.A. de C.V.
Av. de la Industria Lote 16 Fracc. Industrial el Trébol
Tepotzotlán, Estado de México C.P. 54600

(NUMERO) **NUMBER:** V06CP661
(FECHA) **DATE:** 06/07/2006

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE
ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARS:

CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES

API 6D	- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
API 600	- STEEL GATE VALVES - FLANGED AND BUT-WELDING ENDS
API 598	- VALVE INSPECTION AND TESTING
API 599	- METAL PLUG VALVES - FLANGED AND WELDING ENDS
ANSI B16 .10	- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
ANSI B16 .34	- VALVES - FLANGED, THREADED, AND WELDING ENDS
MSS-SP61	- PRESSURE TESTING OF STEEL VALVES

PART. No.: (CODIGO) 00145Z

DESCRIPTION: (DESCRIPCION) 10" FIG. 6913 RTJ WCB, API TRIM N/A
CAST STEEL SLAB GATE VALVE (API-6D) (VALVULA COMPUERTA PLANA DE ACERO FUNDIDO (API-6D))

(NORMA NACE-MR-01-75, PRUEBA DE FUEGO API 6FA)
( )
( )

PRESSURE TESTS (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK SEAT	SIDE (LADO) 1	SIDE (LADO) 2
HYDROSTATIC (PSI) (HIDROSTATICA)	2225	2225	1630	1630
PNEUMATIC (PSI) (NEUMATICA)			80	80

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	MECHANICAL TESTS (PROP. MECANICAS) TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG
		CHEMICAL COMPOSITION (%) (COMPOSICION QUIMICA)																
BODY (CUERPO)	Z0210	A-216/WCB	0.220	0.680	0.020	0.017	0.350	0.170	0.290	0.160	0.190	0.030		70.76	37.41	30.0	40.0	155
Normalizated to 931.00 ØC.. Cooled in air. (Normalizado a 931.00 ØC.. Enfriado en aire.)																		
BONNET COVER (BONETE TAPA)	Z027	A-216/WCB	0.230	0.670	0.021	0.018	0.350	0.210	0.280	0.180	0.220	0.022		70.90	36.97	29.0	40.0	149
Normalizated to 931.00 ØC.. Cooled in air. (Normalizado a 931.00 ØC.. Enfriado en aire.)																		
WEDGE DISK PLUG (DISCO)	PC0485	A 276 410	0.120	0.780	0.032	0.220	0.600	0.200	12.500	0.000	0.000	0.000		78.73	50.17	30.0	57.0	173

CERTIFIED BY:
CERTIFICADO POR:
QUALITY ASSURANCE
ASEGURAMIENTO DE CALIDAD