



WALWORTH®

Industrial de Válvulas, S.A. de C.V.
Av. de la Industria Lote 16 Fracc. Industrial el Trébol
Tepotzotlán, Estado de México C.P. 54600

(NUMERO) NUMBER:

V06C26074
31/10/2006

(FECHA) DATE:

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED
ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE
OF THE FOLLOWING STANDARS:

CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO
DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS
EN UNO O MAS DE LOS SIGUIENTES ESTANDARES

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES - FLANGED AND BUT-WELDING ENDS
- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED AND WELDING ENDS
- ANSI B16.10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16.34 - VALVES - FLANGED, THREADED, AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

PART. No.: 25780P
(CODIGO)

DESCRIPTION: 2" FIG. 5202 F UT WCB, API TRIM No.8
(DESCRIPCION) CAST STEEL GATE VALVE (VALVULA COMPUERTA DE ACERO FUNDIDO)

VALVE WITH LOW EMISSION CONTROL


(VALVULA SUMINISTRADA CON CONTROL DE EMISIONES)
(FUGITIVAS A 50 PPM'S MAX)

PRESSURE TESTS (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK SEAT	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

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ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%) (COMPOSICION QUIMICA)											MECHANICAL TESTS (PROP. MECANICAS)				
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS	YIELD	ELG	RED	BHN
			KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG											
BODY (CUERPO)	WH5537	A-216/WCB	0.198	0.865	0.015	0.019	0.471	0.040	0.040	0.020	0.020	0.001	75.54	46.25	25.0	47.0	168	
	Normalized to 930 OC.		Cooled in air. (Normalizado a 930 OC.. Enfriado en aire.)															
BONNET COVER (BONETE TAPA)	WH7216	A-216/WCB	0.197	0.889	0.031	0.014	0.430	0.020	0.020	0.010	0.030	0.001	73.95	46.83	27.0	50.0	166	
	Normalized to 920.00 OC.		Cooled in air. (Normalizado a 920.00 OC.. Enfriado en aire.)															
WEDGE DISK (DISCO)	WB81046	-217/CA15	0.136	0.694	0.019	0.018	0.837	0.170	12.970	0.022	0.030	0.019	100.49	72.94	23.0	40.0	286	
	Normalized to 970.00 OC.		Cooled in air. (Normalizado a 970.00 OC.. Enfriado en aire.)															

CERTIFIED BY:

CERTIFICADO POR: 
QUALITY ASSURANCE
ASEGURAMIENTO DE CALIDAD