



# WALWORTH®

Industrial de Válvulas, S.A. de C.V.  
Av. de la Industria Lote 16 Fracc. Industrial el Trébol  
Tepetzotlán, Estado de México C.P. 54600

(NUMERO) NUMBER:

V06C26017  
31/10/2006

(FECHA) DATE:

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED  
ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE  
OF THE FOLLOWING STANDARS:

CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO  
DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS  
EN UNO O MAS DE LOS SIGUIENTES ESTANDARES

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES - FLANGED AND BUT-WELDING ENDS
- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED AND WELDING ENDS
- ANSI B16 .10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16 .34 - VALVES - FLANGED, THREADED, AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

PART. No.: 25780P  
(CODIGO)

DESCRIPTION: 2" FIG. 5202 F UT WCB, API TRIM No.8  
(DESCRIPCION) CAST STEEL GATE VALVE (VALVULA COMPUERTA DE ACERO FUNDIDO)

VALVE WITH LOW EMISSION CONTROL

(VALVULA SUMINISTRADA CON CONTROL DE EMISIONES)  
(FUGITIVAS A 50 PPM'S MAX)

PRESSURE TESTS (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK SEAT	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

### CHEMICAL COMPOSITION (%) (COMPOSICION QUIMICA)

### MECHANICAL TESTS (PROP. MECANICAS)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS	YIELD	ELG	RED	BHN
														KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG
BODY (CUERPO)	WH13728	A-216/WCB Normalized to 920.00 OC.. Cooled in air. (Normalizado a 920.00 OC.. Enfriado en aire.)	0.206	0.898	0.028	0.015	0.449	0.030	0.030	0.020	0.020	0.001		76.12	44.66	25.0	51.0	160
BONNET COVER (BONETE TAPA)	WH15487	A-216/WCB Normalized to 930.00 OC.. Cooled in air. (Normalizado a 930.00 OC.. Enfriado en aire.)	0.200	0.963	0.021	0.010	0.489	0.020	0.030	0.043	0.005	0.003		77.48	47.56	29.6	58.0	154
WEDGE DISK (DISCO)	WH81101	A-217/CA15 Normalized to 970.00 OC.. Cooled in air. (Normalizado a 970.00 OC.. Enfriado en aire.)	0.130	0.626	0.028	0.021	0.639	0.149	12.800	0.031	0.031	0.001		96.57	74.38	24.0	47.0	301

CERTIFIED BY: \_\_\_\_\_  
QUALITY ASSURANCE  
CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD