



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepozolan, Estado de Mexico C.P. 54600

(Numero) Number V064B4661
 (Fecha) Date 31/10/2007

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **CB2403A2AAB**

(Codigo) **24" Fig. 8622 F A105, THKK00B**

Description **STEEL BALL VALVE (VALVULA ESFERA DE ACERO)**

MANUFACTURED TO MEET NACE MR-01-75 REQUIREMENTS FIRE TEST API 6FA, API 607.
 REV 2003 (VALVULA SERVICIO NACE MR-01-75 PRUEBA DE FUEGO API 6FA, API 607)
 (VALVULA CON RECUBRIMIENTO EXTERIOR DE PINTURA PARA AMBIENTE MARINO)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
			1 2
HYDROSTATIC (PSI) (HIDROSTATICA)	2220		1630 1630
PNEUMATIC (PSI) (NEUMATICA)			80 80

CHEMICAL COMPOSITION (%)

ITEM (PARTES)	HEAT No. (COLDADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS (KPSI CVMG)	YIELD (KPSI 1ST)	ELG (% 2ND)	RED (% 3RD)	BHN (AVG)
BODY (CUERPO)	6E711	ASTM A-350LF2	0.210	0.870	0.023	0.007	0.230	0.070	0.120	0.030	0.100	0.003		73.58	48.04	35	63	151
WEDGE DISCO	B064	ASTM A-105N	0.230	0.860	0.025	0.023	0.250	0.370	0.220	0.090	0.026	0.018		78.36	50.77	40	70	158
END1 EXTREMO1	6E698	ASTM A-105N	0.210	0.870	0.023	0.007	0.230	0.070	0.120	0.030	0.100	0.003		73.58	49.64	35	63	151

MECHANICAL TESTS (PROP. MECANICAS)

FACIO-21 REV "2"

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD

CERTIFIED BY: QUALITY ASSURANCE


 Sandra Ruiz