



Industrial de Valvulas, S.A de C.V.  
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol  
 Tepozotlan, Estado de México C.P. 54600

(Numero) Number V064B4318  
 (Fecha) Date 26/10/2007

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

### ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:  
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRUBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

**Part No. CB0301A1AAB**  
 (Codigo)  
**3" Fig. 8112 F A105, THKK00B**  
 Description  
**STEEL BALL VALVE**  
 (VALVULA ESFERA DE ACERO)  
 MANUFACTURED TO MEET NACE MR-01-75 REQUIREMENTS FIRE TEST API 6FA, API 607.  
 REV 2003  
 (VALVULO SERVICIO NACE MR-01-75  
 PRUEBA DE FUEGO API 6FA, API 607)  
 (VALVULA CON RECURRIMIENTO EXTERIOR DE PINTURA PARA \*AMBIENTE MARINO)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSD) (HIDROSTATICA)	430		313	313
PNEUMATIC (PSD) (PNEUMATICA)			80	80

#### CHEMICAL COMPOSITION (%)

#### COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS KSI CVN@	YIELD KSI 1ST	ELG %	RED %	BHN AVG
BODY CUERPO	063-2780	ASTM A-105N	0.200	0.780	0.021	0.021	0.210	0.040	0.040	0.001	0.040	0.001		77.79	53.70	38	48	168
WEDGE DISCO	B075	ASTM A-105N	0.200	0.850	0.018	0.014	0.280	0.050	0.210	0.020	0.028	0.003		76.20	52.54	35	64	153
END1 EXTREMO1	063-2800	ASTM A-105N	0.210	0.750	0.021	0.021	0.200	0.040	0.040	0.001	0.050	0.001		77.21	55.15	28	48	168
END2 EXTREMO2	063-2800	ASTM A-105N	0.210	0.750	0.021	0.021	0.200	0.040	0.040	0.001	0.050	0.001		77.21	55.15	28	48	168

#### MECHANICAL TESTS (PROP. MECANICAS)

Sandra Ruiz