



WALWORTH
Since 1842

Industrial de Valvulas, S.A de C.V.
Av. de La Industria Lote 16 Fracc. Industrial El Trebol
Tepic, Jalisco, Estado de Mexico C.P. 54600

(Numero) Number
(Fecha) Date

V064B4100
09/10/2007

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **CB0803A2AAB**

Description **8" Fig. 8622 F A105, TH0000B**

(VALVULA ESFERA DE ACERO)
MANUFACTURED TO MEET NACE MR-01-75 REQUIREMENTS FIRE TEST API 6FA, API 607.
REV 2003
(VALVULA SERVICIO NACE MR-01-75
PRUEBA DE FUEGO API 6FA, API 607)

TEST TYPE	VALUE	REQUIREMENT
PRESSURE TEST (PRUEBAS DE PRESION)	2220	2220
HYDROSTATIC (PSI) (HIDROSTATICA)	1630	1630
PNEUMATIC (PSI) (NEUMATICA)	80	80

CHEMICAL COMPOSITION (%)

COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS KPSI (CYN@)	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG
BODY CUERPO	063-2701	ASTM A-105N	0.200	0.790	0.020	0.020	0.210	0.030	0.030	0.001	0.040	0.001		78.08	52.39	38	45	166
WEDGE DISCO	XS103.	ASTM A-105N	0.200	0.890	0.013	0.008	0.210	0.078	0.165	0.030	0.150	0.001		78.37	51.67	36	57	147
END1 EXTREMO1	063-2701	ASTM A-105N	0.200	0.790	0.020	0.020	0.210	0.030	0.030	0.001	0.040	0.001		78.08	52.39	38	45	166

MECHANICAL TESTS (PROP. MECANICAS)

CERTIFIED BY:

QUALITY ASSURANCE