WALWORTH Since 1842

Industrial de Valvulas, S.A de C.V.
Av. de La Industria Lote 16 Fracc. Industrial El Trebol
Tepotzotlan, Estado de México C.P. 54600

(Numero) Number V06C1552
(Fecha) Date 28/10/2008

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598	- VALVE INSPECTION AND TESTING
API 599	- METAL PLUG VALVES - FLANGED, THREADED AND WELDING
ANSI B16-10	- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
ANSI B16-34	- VALVES - FLANGED, THREADED AND WELDING ENDS
MSS-SP61	- PRESSURE TESTING OF STEEL VALVES
API 6D	- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
API 600	- STEEL GATE VALVES, FLANGED AND WELDING ENDS
ANSI B16-11	- FORGED FITTINGS, SOCKET - WELDING AND THREADED
API 602	- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. (Código) **AC102A08MAB830000S**

Description Descripción **10" Fig. 5206 F UT WCB, API TRIM No.8 830000S**

CAST STEEL GATE VALVE
(VALVULA COMPUERTA DE ACERO FUNDIDO)

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO) 1	SIDE (LADO) 2
HYDROSTATIC (PSI) (HIDROSTATICA)	1125	1125	815	815
PNEUMATIC (PSI) (NEUMATICA)			80	80

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%) / COMPOSICIÓN QUIMICA (%) C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Ce	MECHANICAL TESTS (PROP. MECANICAS) TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG
BONNET BONETE	P0962	ASTM A-216/WCB	0.200	0.920	0.026	0.015	0.380	0.040	0.040	0.030	0.040	0.010		72.21	44.37	27	47	180
										Cooled in air.(Cooled in air. (Enfr)								
BODY CUERPO	P1739	ASTM A-216/WCB	0.220	0.990	0.029	0.025	0.440	0.030	0.030	0.010	0.030	0.010		71.05	42.05	32	58	180
										Cooled in air.(Cooled in air. (Enfr)								
WEDGE DISCO	U0604	ASTM A-216/WCB	0.210	0.900	0.022	0.017	0.470	0.060	0.110	0.010	0.070	0.010		76.27	45.09	29	41	180
										Cooled in air.(Cooled in air. (Enfr)								

FAC10-21 REV "3"

CERTIFICADO POR:
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY :
QUALITY ASSURANCE

SANDRA RUIZ