

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598	- VALVE INSPECTION AND TESTING	API 6D	- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
API 599	- METAL PLUG VALVES - FLANGED, THREADED AND WELDING	API 600	- STEEL GATE VALVES, FLANGED AND WELDING ENDS
ANSI B16-10	- FACE TO FACE AND END TO END DIMENSIONS OF VALVES	ANSI B16-11	- FORGED FITTINGS, SOCKET - WELDING AND THREADED
ANSI B16-34	- VALVES - FLANGED, THREADED AND WELDING ENDS	API 602	- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS
MSS-SP61	- PRESSURE TESTING OF STEEL VALVES		

Part No. **AC041A12MAA7900000**
 (Código)
 Description **4" Fig. 5202 F 3HF WCB, API TRIM No.12 7900000**
 Descripción **CAST STEEL GATE VALVE 150 CLASS**
(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)

MANUFACTURED TO MEET NACE MR-01-75-2003 REQUIREMENTS AND LOW FUGITIVE EMISSIONS CONTROL
 (VALVULA SERVICIO NACE MR-01-75 *Y CONTROL DE EMISIONES FUGITIVAS 50 PPM'S)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

		CHEMICAL COMPOSITION (%)											COMPOSICIÓN QUIMICA (%)					TENS	YIELD	ELG	RED	BHN
ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG				
BODY CUERPO	WH1880	ASTM A-216/WCB	0.220	0.759	0.021	0.017	0.521	0.050	0.050	0.011	0.030	0.005		74.53	44.80	24	45	168				
			Cooled in air. (Cooled in air. (Enfr)																			
BONNET BONETE	WH1923	ASTM A-216/WCB	0.200	1.030	0.020	0.022	0.510	0.070	0.030	0.020	0.010	0.001		76.41	45.38	24	48	161				
			Cooled in air. (Cooled in air. (Enfr)																			
WEDGE DISCO	D5054.	ASTM A-216/WCB	0.190	0.900	0.024	0.010	0.480	0.040	0.040	0.020	0.020	0.001		77.57	45.67	26	57	149				
			Normalizated to (Normalizado a) 930 °C Temper to (Temple a) 650 °C Cooled in air. (Cooled in air. (Enfr)																			

FAC10-21 REV '3'

