



U.S. STEEL GROUP
A. division of USX Corporation

TUBULAR PRODUCTS
INSPECTION CERTIFICATE
(TYPE - IN ACCORDANCE WITH ISO 10474 / EN10204 / DIN50049)

DATE: 10/08/08
TIME: 18:03:00 **USX**

MILL ORDER/ITEM NO. D092788 07		SHIPPERS NO. M72062875		P.O. NUMBER 95-R-017536		VEHICLE MK990808-02		METERS DELIVERED: 970.00 Mt.										
SOLD ADDRESS MARMONE KEYSTONE CORP. PO BOX 791 BUTLER PA 16003-0791				MAIL TO ADDRESS MARMONE KEYSTONE CORP. PO BOX BUTLER PA 16003-0791				VENDEDOR USS TABULAR PRODUCTS 1807 EAST TH ST LORAIN, OH 44055										
DESCRIPTION AND GRADE PIPE CARBON SMLS STD PEPE API 5L-40 TH EDITION DTD 11/1/92 GRADE B ASTM A53-*93 ^o GRADE B ASME SA53-*1995 EDITION 1995 ADDENDUM GRADE B ASTM A106-*93 GRADE B/C ASME SA106-*1992 EDITION 1993 ADDENDUM GRADE B/C BLK REG MILL COAT PE BEV 30 DEG MEETING ALL THE APPLICABLE REQUIREMENTS OF NACE STANDARD MR-01-75											ORDEN Y BARRAS HUECA DE MEXICO, S.A. DE C.V. 1155 B. LOS HORR. CLIENTE: <i>U.S. STEEL</i> 23 FEB. 2011 FEEDIDO: <i>266757</i> CANTIDAD: <i>6,86 m</i>							
MATERIAL COND.: AS ROLLED			O.D.: 4.500 (114.300)			In (mm)		WALL 0.531 (13.49)				In (mm)						
PRODUCT IDENTIFICATION	TENSILE TEST TYPE/ ORIENTATION	TEST COND.	GAUGE WOTH IN	YIELD	EXT 1/2"	TENSILE	Y/T	ELONG%	HARDNESS	MIN HYDRO								
				MPA	50	MPA		32.81	SCALE: HRB	PSI								
B67370	STRIP/T/B	AR		MIN: MAX:		MIN: MAX:	MAX:		99.5	2890								
				298.6 311.7	50	449.6 471.6	0.65	32.81 34.68	90.5 90.5	2890 2890								
LEGEND: L - LONGITUDINAL U - UPSET T - TRANSVERSE N - NORMALIZED QT - QUENCHED & TEMPERED SR - STRESS RELIEVED AR - AS ROLLED B - BODY W - WELD																		
PRODUCT IDENTIFICATION	TYPE	C X 100	MN X 100	P X 1000	S X 1000	SI X 100	CU X 100	NI X 100	CR X 100	MO X 1000	AL	N	V	TI	CE	CO		
B67370	HEAT PROD	22	41	7	25	23	10	8	8	0			0		0.26			
B67370	PROD	19	41	7	25	23	10	8	8	0			0		0.26			
CE IS BASED ON THE FOLLOWNG EQUATION(S):																		

DECIMAL POSITIONS FOR ELEMENTS ARE INDICATED BY THE LEFT MARGIN, VERTICAL DOTTED LINE OR DECIMAL POINT



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PRODUCT IDENTIFICATION	FLAT	BEND	GRAIN SIZE	MIN COLLAPSE	DIR	TEST LOC	TEMP	SIZE	TEST COND	FT-LSS				% SHEAR				
										1	2	3	AVG	1	2	3	AVG	
B67370	OK																	
LEGEND: L - LONGITUDINAL T - TRANSVERSE B - BODY W - WELD HAZ - HEAT AFFECTED ZONE																		
TESTING / INSPECTION INFORMATION																		
TEST / INSPECTION			YES	RESULTS / COMMENTS														
FULL LENGTH VISUAL			X															
FULL LENGTH EMI			X	OD X	OD/ID	L X	LT											
FULL LENGTH MPI																		
FULL LENGTH UT				OD X	OD/ID	L X	LT											
END AREA INSPECTION (PLAN END)				MPI	UT													
SPECIAL END AREA (SEA) INSP.				MPI	UT													
FULL LENGTH DRIFT				DRIFT MANDREL SIZE														
ADDITIONAL NOTES / COMMENTS																		
ALL MELTING AND MANUFACTURING LOOK PLACE IN THE USA, NO REPAIRS BY WELDING. NO MERCURY OR MERCURY COMPOUNDS AREA ADDED TO THE STEEL AND ALL MERCURY BEARING EQUIPMENT IS PROTECTED BY DOUBLE BOUNDARY																		

THIS IS TO CERTIFY THAT THE PRODUCT DESCRIBED HEREN WAS MANUFACTURED SAMPLE, TESTED AND/OR INSPECTED IN ACCORDANCE WITH THE SPECIFICATION71 AND FULFILLS THE REQUEREMENTS IN SUCH RESPECTS.

PREPARED BY THE OFFICE OF: D.S. DABKOWSKI MGR. MET. & Q.A. USS TABULAR PRODUCTS