



Head Office : 395/5 Silom Road, BangRak, Bangkok 10500, Thailand. Tel: (662)-2377230-40 Fax : (662)-2366627, 2377241  
Production Plant : 33/3 GP. 7, Soi Pon-Chareon, K.M. 16.5 Bangna-Trad Road, Bangplee, Samutprakan 10540, Thailand  
website : www.ttu.co.th email address : sale001.ttu@ttugroup.com, chris.ws@ttugroup.com

**MANUFACTURER'S CERTIFICATE**

(Mill Test Certificate) DIN 50049-3.1-B / EN 10204-3.1

Purchaser	: PLESA ANAHUAC Y CIAS, SA DE C.V.	Certificate No	: 140491
Product	: SEAMLESS STEEL WELDING FITTING	Order No	: PO. 18799
Specification	: ASTM A-234 WPB – 2011A	Date	: SEPTEMBER 29, 2014
	: ASME SA234 WPB	L/C No	: T/T

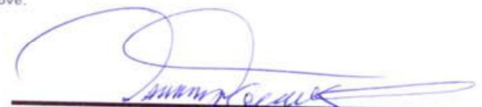
Raw Material Standard	Inspection Standard	Visual Inspection	Dimensional Inspection
PIPE : ASTM A106 B/ A53B / API5LB PLATE : ASTM A516 Gr 50 / 60	ANSI B16.9 ANSI B16.28	PASS	PASS

Product & Size (inch)	Heat ID.	Quantity	Heat NO.	Raw Material Maker	Net Wts KG
1 CAP STD 18"	49442	10	232442	050696	256.00

Standard	Chemical Composition %												Mechanical Test			Average Hardness	CE Long Formula
	C	Si	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Al	YS	TS	E		
	x	x	x	x	x	x	x	x	x	x	x	x	x	psi	psi	%	
Min.	-	10	29	-	-	-	-	-	-	-	-	-	35,000	60,000	TRANSVERSE 17	Hb	x 100
Max.	30	-	106	48	58	40	40	40	15	8	-	50	-	85,000			
1	18	19	80	16	11	0	0	0	0	0	-	-	49300	71700	27	162	31

COUNTRY OF EXPORT : THAILAND  
COUNTRY OF ORIGIN : THAILAND

- We hereby certify that the products described herein have been manufactured, inspected and conforms to standard as specified above.
- ALL FITTINGS ARE HEAT TREATED TO MEET NACE MR0175-03 STANDARD SPECIFICATION AT 650-680 C x 1.0 HR.
- CE = C + (Mn/6) + (Cr + Mo + V)/5 + (Ni+Cu)/15
- ALL TEES ARE TESTED BY MAGNETIC PARTICLE EXAMINATION (MT)

  
Chief of Quality Assurance Dept