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MANUFACTURER'S CERTIFICATE

(Mill Test Certificate) DIN 50049-3.1-B / EN 10204-3.1

Purchaser	: PLESA ANAHUAC Y CIAS, SA DE C.V.	Certificate No	: 140075
Product	: SEAMLESS STEEL WELDING FITTING	Order No	: PO. 17201
Specification	: ASTM A-234 WPB – 2011A	Date	: JANUARY 31, 2014
	: ASME SA234 WPB	L/C No	: T/T

Raw Material Standard	Inspection Standard	Visual Inspection	Dimensional Inspection
PIPE : ASTM A106 B / A53B / API5LB PLATE : ASTM A516 Gr 50 / 60	ANSI B16.9 ANSI B16.28	PASS	PASS

Product & Size (inch)	Heat ID.	Quantity	Heat NO.	Raw Material Maker
1 CAP STD 14"	41442	10	232442	050696
2 CAP STD 16"	42442	17	232442	050696
3 CAP STD 20"	41442	20	232442	050696

Standard	Chemical Composition %												Mechanical Test			Average Hardness	CE Long Formula
	C	Si	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Al	YS	TS	E		
	x	x	x	x	x	x	x	x	x	x	x	x	psi	psi	%	Hb	x 100
Min.	-	10	29	-	-	-	-	-	-	-	-	-	35,000	60,000	TRANSVERSE 17		
Max.	30	-	106	48	58	40	40	40	15	8	-	50	-	85,000		197	42
1	18	19	80	16	11	0	0	0	0	0	-	-	49300	71700	27	162	31
2	18	19	80	16	11	0	0	0	0	0	-	-	49300	71700	27	162	31
3	18	19	80	16	11	0	0	0	0	0	-	-	49300	71700	27	162	31

COUNTRY OF EXPORT : THAILAND
 COUNTRY OF ORIGIN : THAILAND

- We hereby certify that the products described herein have been manufactured, inspected and conforms to standard as specified above.
- ALL FITTINGS ARE HEAT TREATED TO MEET NACE MR0175-03 STANDARD SPECIFICATION AT 650-680 C x 1.0 HR.
- CE = C + (Mn/6) + (Cr + Mo + V)/5 + (Ni+Cu)/15
- ALL TEES ARE TESTED BY MAGNETIC PARTICLE EXAMINATION (MT)


 Chief of Quality Assurance Dept