

Head Office : 395/5 Silom Road, BangRak, Bangkok 10500, Thailand. Tel: (662)-2377230-40 Fax : (662)-2368627, 2377241
 Production Plant : 33/3 GP. 7, Soi Pon-Chareon, K.M. 16.5 Bangna-Trad Road, Bangplee, Samutprakan 10540, Thailand
 website : www.ttu.co.th email address : sale001.ttu@ttugroup.com, chris.ws@ttugroup.com

MANUFACTURER'S CERTIFICATE


(Mill Test Certificate) DIN 50049-3.1-B / EN 10204-3.1

Purchaser	: PLESA ANAHUAC Y CIAS., SA DE C.V.	Certificate No	: 130487
Product	: CARBON STEEL FITTINGS	Order No	: PO. 16082
Specification	: ASTM A-234 WPB / NACE MR-01-75	Date	: AUGUST 5, 2013
	: ASME SA234 WPB	L/C No	: M929849

Raw Material Standard	Inspection Standard	Visual Inspection		Dimensional Inspection
PIPE : ASTM A106 B / A53B / API5LB PLATE : ASTM A516 Gr 50 / 60	ANSI B16.9 ANSI B16.28	PASS		PASS
Product & Size (inch)	Heat ID.	Quantity	Heat NO.	Raw Material Maker
1 ECC RED SCH40 10"x8"	37605	10	1130716	2554-605
2 ECC RED SCH40 10"x6"	37605	10	1130716	2554-605
3 ECC RED STD 12"x10"	37512	10	1036667	2554-512
4 ECC RED STD 14"x12"	3749A	3	1031434	2554-49A
5 ECC RED STD 14"x10"	3749A	1	1031434	2554-49A
6 ECC RED STD 14"x8"	3749A	3	1031434	2554-49A
7 ECC RED STD 16"x14"	37861	1	208-15	2554-861
8 ECC RED STD 16"x10"	37861	3	208-15	2554-861
9 90 ELBOW LR SCH80 6"	37887	50	1107012	2554-887
10 90 ELBOW LR SCH80 8"	37816	50	1107010	2554-816
11 45 ELBOW LR SCH80 6"	37887	50	1107012	2554-887

Standard	Chemical Composition %												Mechanical Test			Average Hardness	CE Long Formula
	C	Si	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Al	YS	TS	E		
	x 100	x 100	x 100	x 1000	x 1000	x 100	x 100	x 100	x 100	x 100	x 1000	x 1000	psi	psi	%	Hb	x 100
Min.	-	10	29	-	-	-	-	-	-	-	-	-	35,000	60,000	30	-	-
Max.	30	-	106	48	58	40	40	40	15	8	-	50	-	85,000	-	197	42
1	23	25	88	12	8	8	3	7	1	<1	1	3	57300	81200	44	147	40
2	23	25	88	12	8	8	3	7	1	<1	1	3	57300	81200	44	147	40
3	19	25	40	9	5	5	2	4	1	<1	2	1	49300	68900	50	156	27
4	17	40	95	15	3	8	2	3	1	1	1	3	53700	76900	40	150	36
5	17	40	95	15	3	8	2	3	1	1	1	3	53700	76900	40	150	36
6	17	40	95	15	3	8	2	3	1	1	1	3	53700	76900	40	150	36
7	19	21	52	14	10	14	6	6	-	-	-	-	46400	67900	34	172	30
8	19	21	52	14	10	14	6	6	-	-	-	-	46400	67900	34	172	30
9	20	24	49	9	6	7	5	7	-	-	-	-	46100	70000	37	143	30
10	20	24	50	10	8	9	7	7	-	-	-	-	46100	70000	37	152	31
11	20	24	49	9	6	7	5	7	-	-	-	-	46100	70000	37	143	30

* We hereby certify that the products described herein have been manufactured, inspected and conforms to standard as specified above.
 * ALL FITTINGS ARE HEAT TREATED TO MEET NACE MR0175-03 STANDARD SPECIFICATION AT 650-680 C x 1.0 HR.
 * CE = C + (Mn/6) + (Cr + Mo + V)/5 + (Ni+Cu)/15
 * ALL TEES ARE TESTED BY MAGNETIC PARTICLE EXAMINATION (MT)


 Chief of Quality Assurance Dept